

Apply vacuum to the panel/demist door actuator using a hand actuated vacuum pump containing a vacuum gauge. The actuator should hold vacuum indefinitely. If the vacuum bleeds off, the diaphragm is leaking. Perform the Repair Procedure.

PARTS REQUIRED:

Qty	Part No.	Description
1	04864995	Panel/demist Door Vacuum Actuator

REPAIR PROCEDURE:

THIS REPAIR IS COMPATIBLE WITH DAIMLERCHRYSLER'S MOBILE SERVICE PROGRAM AND DOES NOT REQUIRE HOISTS OR OTHER FULL SERVICE FACILITY SPECIAL EQUIPMENT.

1. Disconnect and isolate the negative battery cable.
2. Remove the knee blocker from the instrument panel.
3. Unplug the vacuum line from the actuator (See [Figure 1](#)).
4. Insert a trim stick or other suitable wide flat-bladed tool into the actuator mount latch hole to release the latch and gently pry the actuator outwards to remove it from the mount (See [Figure 2](#)).
5. Rotate and tilt the actuator to as required to disengage the actuator link from the door lever. Remove the actuator.
6. Install the new actuator, p/n 04864995, by installing the link onto the door lever.
7. Install the actuator onto the mount.
8. Connect the vacuum line.
9. Install the knee blocker.
10. Connect the negative battery cable.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Op. No.	Time
24-65-08-90	0.2 Hrs.

FAILURE CODE:

Code	Description
P8	New Part